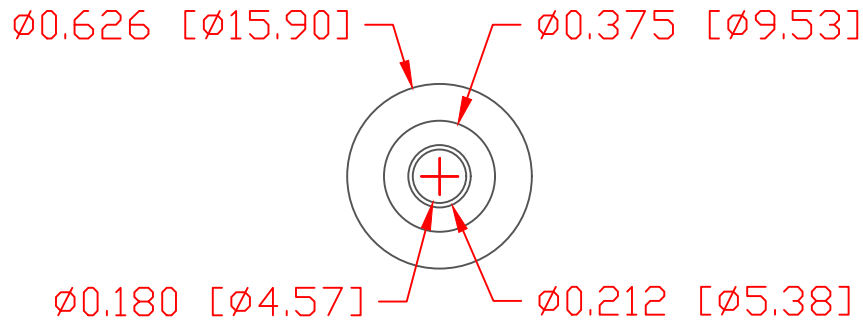
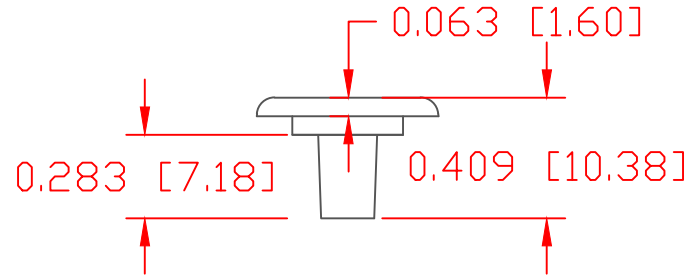


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| LTR. | REVISIONS | DATE | INT. |
|------|-----------|------|------|
|      |           |      |      |



TOLERANCE UNLESS OTHERWISE SPECIFIED: ±.030"/±0.8mm  
 RADIAL DIAMETERS TO BE MEASURED OVER MANDRELS,  
 RING GAGES OR PIN GAGES OF SUITABLE SIZE

|                              |                       |
|------------------------------|-----------------------|
| VTE PART NO:                 | 1101650102            |
| MATERIAL:                    | PVC                   |
| VENDOR PART NO:              | 9812-65-RED 683       |
| SHORE DUREMETER:             | "A" 10 SEC. 65        |
| SPECIFIC GRAVITY:            | 1.34                  |
| ULT. ELONGATION %:           | 400                   |
| MELTING TEMP:                | 315-335 F [157-168 C] |
| BRITTLE TEMP:                | -54 F [-48 C]         |
| Tensile Strength PSI:        | 1550 PSI              |
| Dielectric Strength, v./mil: | 511                   |
| U.L. Rating:                 | V2                    |

DO NOT SCALE

|   |  |   |               |             |
|---|--|---|---------------|-------------|
|  |  | <b>VTE Incorporated</b><br>5437 Robinson Road, P.O. Box 790<br>Pellston, Michigan 49769<br>Telephone: 1-800-527-9256, 231-539-8000<br>FAX: 231-539-0914 |               |             |
|   |  | REF:  | DATE:         | DRN BY: BRH |
| CUSTOMER DIMS   |  | 03-20-03  | CHK'D BY: BRH |             |
| TITLE: WELDING PLUG   |  |   |               |             |
| MATERIAL: PVC   |  |   | PART NO.      |             |
| COLOR: RED  |  |   | 315N4V02      |             |
| DRG CLASS   |  |   |               |             |