


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	1.135" was 1.125"	10-01-15	RAS
B	Added "Clean and Oil free Note"	5-16-23	RAS
C	Added Annealing Instructions	6-20-23	RAS

Parts are to be Clean
and Oil free

P/N 3863-000
Copper Core Bushing
122 Copper Alloy
Annealed Soft



Parts to be Annealed
at 1,200 Degrees F
23" per Min. to Hardness
Rockwell 15T 56 Max

Part Material : 122 Copper Alloy				VTE INCORPORATED 5437 Robinson Road, P.O. Box 790 Pellston, Michigan 49769 USA Telephone : 1-800-527-9256, 231-539-8000 Fax : 231-539-0914, Efax : 231-344-5914		
ALL DIMENSIONS GIVEN AS : INCH [METRIC] TOLERANCES UNLESS OTHERWISE SPECIFIED : HARDWARE PRODUCTS : ±.010" / ±0.25mm						
PRINTED COPIES ARE NOT CONTROLLED PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF VTE INCORPORATED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF VTE INCORPORATED PROHIBITED.		REV	C	NAME	DATE	TITLE: Seamless Copper Bushing for 3/8
				DRAWN BY:	RAS	5-12-23
		SIZE	A	CHECKED BY:	PJK	6-10-23
		DO NOT SCALE DRAWING				DWG. NO. 3863-000