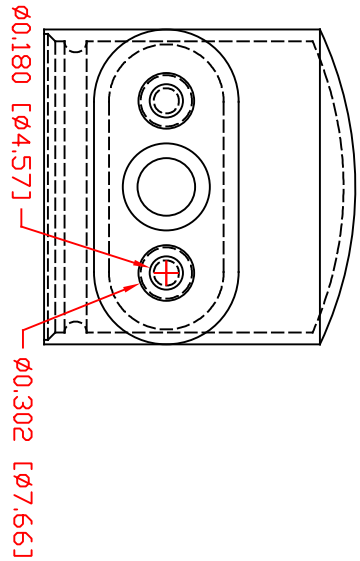
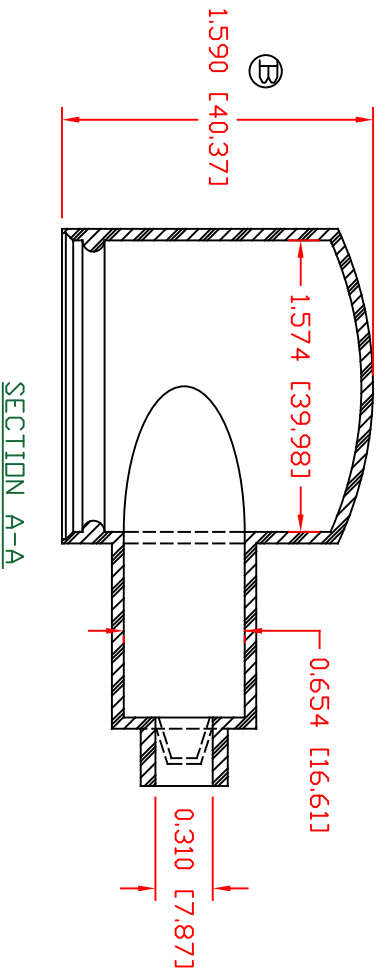
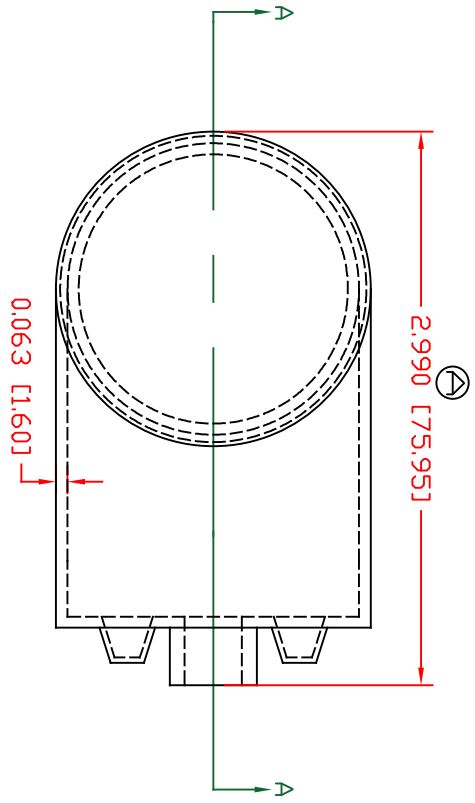


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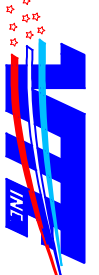


TYP. WALL THICKNESS = 1.5

LR	REVISIONS	DATE	INT.
A	REVISED DIMENSION FROM 3.010"	07-07-20	EJE
B	UPDATED DIMENSION FROM 1.680 [42.67]	11-27-24	RAS

SCALE FACTOR: 1 NONE  
 ALL DIMENSIONS GIVEN AS: In [mm]  
 TOLERANCES UNLESS OTHERWISE SPECIFIED:  
 MOLDED PARTS: ±.030" [±0.8mm]  
 ALL ANGLES ARE ± 1 DEGREE

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 Telephone: 1-800-527-9256, 231-539-8000  
 FAX: 231-539-0914



MATERIAL PART NO: 1101650114  
 MATERIAL: PVC  
 VENDOR PART NO: 9812-65-BLACK  
 SHORE DUREMETER: "A" 10 SEC. 65  
 SPECIFIC GRAVITY: 1.34  
 ULT. ELONGATION %: 400  
 MELTING TEMP: 315-335 F [157-168 C]  
 BRITTLE TEMP: -54 F [-48 C]  
 TENSILE STRENGTH PSI: 1550  
 DIELECTRIC STRENGTH, V./mil: 453  
 U.L. RATING: V2

REF:	DATE:	DRN BY: JC	WEIGHT:
	04-07-1998	CHK'D BY: EJE	0.058 lbs/26.44 g
TITLE: STYLE 1 MARINE BOOT UPPER			
MATERIAL:	PVC	PART NO:	600N1V14
COLOR:	BLACK	DRG CLASS:	REV B