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D UPDATED MATERIAL INFORMATION FOR POLLYPROPYLENE 8-15-22 RAS	UPDATED MATERIAL INFORMATION FOR POLYPROPYLENE	□ UPDATED COLORANT PERCENTAGE FROM 4% 4-02-18		REVISIONS
8-15-22	11-12-18	4-02-18	2-27-17	DATE
RAS	RAS	RAS	RAS	INT.

ASSEMBLY CONSISTS OF: 95%

MATERIAL PART NO:
MATERIAL:
VENDOR PART NO:
ASH FILLER CONTENT
TENSILE STRENGTH, YIELD:
DENSITY (G/CM³):
NOTCHED IZOD IMPACT:
MFI (230DEG C /2.1kg):
FLAME CLASS UL:

. . . .

COLORANT PART NO:
MATERIAL:
MATERIAL PART NO:
COLORANT FOR:
MATERIAL NAME:

1209650315
POLYPROPYLENE
MAFILL CR HT 5641
38%
33 MPa
1.25
0.6 ft-lb/in
13 g/10 min
HB

1214000005
YELLOW COLORANT
PP13820092
POLYPROPOLENE
COPYLENE



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Pellston, Michigan 49769 Telephone: 1-800-527-9256, 231-539-8000 FAX: 231-539-0914

REF:	DATE:	DRN BY: RAS	WEIGHT:
	5-51-17	CHK'D BY: RAS	
TITLE	MATERIAL ASS	MATERIAL ASSEMBLY INFORMATION	N
MATERIAL: YELL	YELLOW MATERIAL	PART NO.	
COLOR: YELLOW	DRG CLASS REV D	720	7209750305